



NC Filler white

5592

PRODUCT DESCRIPTION

A high quality quick drying nitrocellulose filler which renders very fine sanding properties. It provides a smooth under-coat for nitrocellulose finishes. Suitable for both nitrocellulose and acrylic systems.

PRODUCT USE

Excellent filling capacity.
Smooth and easy to apply.
Quick drying properties.
Easy to sand.

SUBSTRATES

Natural wood, wood substitutes like particle boards, fiber board, etc.

CHARACTERSTICS

Color	White or any requested colors.
Finish	Smooth
Gloss	Matt
Density gm/cc	1.42 +/- 0.02
Volume Solids %	39 %
Theoretical Coverage	Approx. 0.85 kg/sq. mt. micron DFT(depends upon the substrate condition & method of application)
Mixing Ratio	NA
Drying Time (S/D)	Approx 10 mints.
Drying Time (H/D)	30 mints. (max)
Washability	NA
Adhesion of Paint Film	Satisfactory
Flexibility of Paint Film	Satisfactory
Flash Point	21 deg. cel
Pot Life	NA
Overcoat Interval	Approx. 1 hour.
Shelf Life	12 months from date of production.

SURFACE PREPARATION & CONDITION

Should be stable , firm, dry and free from laitance,dust and loose flaking materials,loose old paints, dirt, grease, wax and any other contaminations. Moisture of the substrate should not be more than 17%. Sand the wooden surface and remove excess filler.



NC Filler white

5592

PAINT SYSTEM ADVICES

a) For New Sustrates

Stir well and apply N.C. Filler directly on the well sanded wood surface with putty knife, stopping knife. After thorough drying, sand with emery paper no.220 till the filler remains in grains only. 2nd coat can be applied if it is required . Sand the surface lightly with emery paper no. 320 for smooth surface before applying the primer surfacer.

b) Old Sustrates

Can be applied provided the surface is made suitable for the same application.

APPLICATION DETAILS

Paint should be mixed thoroughly before the application.
Ensure proper ventillation during application and drying.
Use mask during application.
Avoid Spraying at high humidity.
Close the drum properly and clean the equipments once the application is over.

APPLICATION GUIDELINE & INSTRUMENT FOR USE:

a) Brush, Roller & Others

Volume of Thinner	Ready for use.
Recommended Thinner	Not recommended.

b) Air Spray

Volume of Thinner	VA
Recommended Thinner	NA

c) Airless Spray

Volume of Thinner	NA
Recommended Thinner	NA

d) Cleaning Solvent

N.C Thinner.